

*SPRT*

Dart Aerospace Ltd.

Date: Tuesday, 03/06/2008 7:32:57 AM  
User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PLUG  
Job Number : 39661 -2  
Estimate Number : 10930  
P.O. Number :  
This Issue : 03/06/2008 S.O. No. :  
Prsht Rev. : NC Part Number : D2057  
First Issue : 11 Type : MACHINED PARTS Drawing Number : D2057 PRELIM  
Previous Run : 39432 Drawing Revision : PRELIM B  
Written By : *[Signature]* Material :  
Checked & Approved By : *[Signature]* Due Date : 10/06/2008 Qty: 50 Um: Each  
Comment : Est D 02.08.22 Make in Cobra KJ  
Est Rev:E 08-05-27 as per ECN1195P DD verified by:EC

### Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6R0750 6061-T6 Round Bar .750"



Comment: Qty.: 0.1050 f(s)/Unit Total : 3.1500 f(s)  
6061-T6 Round Bar .750"  
Material: 6061-T6 (QQ-A-225/8) Ø0.75 Rod  
(M6061T6R0.750) Batch *M103857* *mmv= 08/06/04* (50)

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL  
Make as per Dwg D2057 and Folio FA260.  
Break all sharp edges 0.015 max. Do not drill Ø0.191. *DSP/mm= 08/06/04* (50)

3.0 *QC8* DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK *DSP/mm= 08/06/04* (50)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1  
Identify and Stock  
Location: *[Signature]* (50)

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



*C208106109*

*08/06/10*

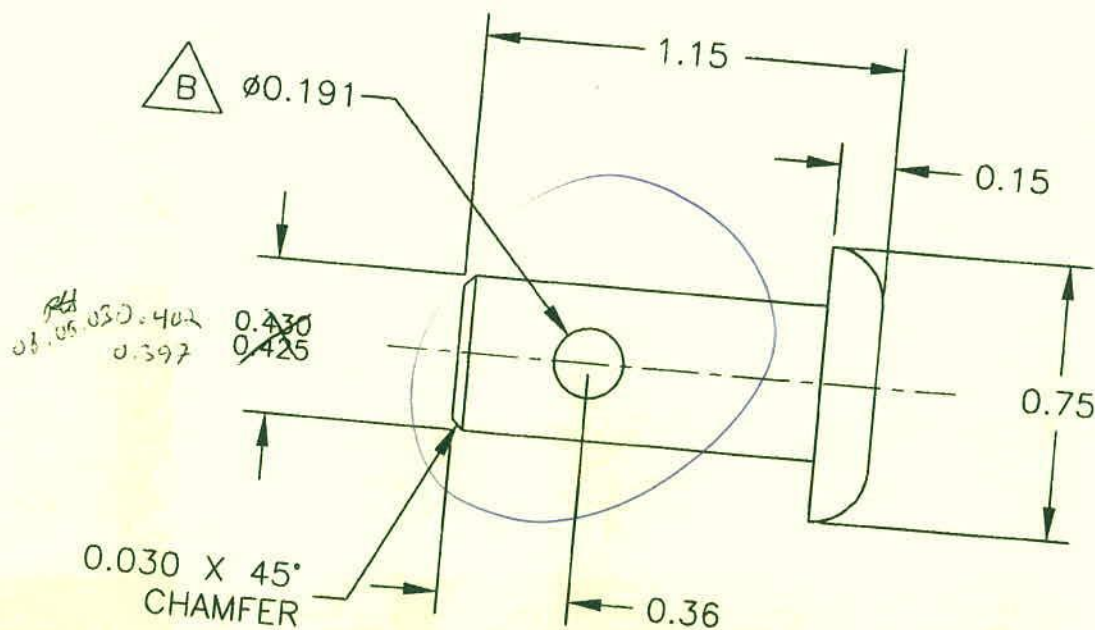






DESIGN	JB	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	DM	APPROVED	KE	DRAWING NO.	D2057
DATE			98.10.15	TITLE	PLUG
A			92.03.13	NEW ISSUE	REV. B
B			98.10.15	REDRAWN	SHEET 1 OF 1
0.191 DIA WAS 0.187 DIA (TSR A1100)					SCALE 2:1

RELEASED  
98.10.16 PS



UNDER REVIEW

08.05.97 PH

0.430/0.425 TO  
BECOME SMALLER B/K  
D2014-103/104 IS  
CHANGING

PH  
08.06.10

MATERIAL: 6061-T6 ROD (QQ-A-225/8)  
FINISH: NONE  
BREAK ALL SHARP EDGES 0.015 MAX  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

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